



**Industrial  
Climate  
Engineering®**  
AIRXCEL™, Inc.

ISO 9001:2015 REGISTERED COMPANY

**ECUA120/150/180/240 & ECUDA180/240/300/360**  
**(10, 12.5, 15, 20, 25 & 30 Ton)**  
**Vertical Wall Mount Air Conditioners**



**ECUA120**



## Features and Benefits

### High Efficiency

- Thermal Expansion Valve Improves Efficiency
- High Efficiency Scroll Compressor
- Lanced Fins On the Evaporator and Condenser Coils Improve Heat Transfer

### Built-In Reliability

- High and Low Pressure Switch with Lockout
- Adjustable Short Cycle Protection
- Phase Monitor
- High Compressor Temperature Switch
- Internal Motor Overload Protection

### Rugged Construction

- Copper Tube, Aluminum Fin Evaporator & Condenser Coil
- Field Or Factory Installed Heaters On Discharge Side of Evaporator Coil
- Baked On Finish Over Galvanneal Steel

## General Description

Industrial Climate Engineering's air conditioners are used primarily to cool electronic and mechanical equipment shelters (E-Houses). Due to the high internal heat load, these shelters require cooling even when outside temperatures are 60°F (15°C) and below. ICE air conditioners have the necessary controls and components for operation during these temperatures. All models use the non-ozone depleting R-410A refrigerant.

ICE air conditioners are installed on the exterior of the building – no interior space is required. Two openings in the wall allow for the conditioned (supply) air to be discharged into the building and for the indoor air to return to the air conditioner.

A sealed condenser fan motor permits operation in hot, dusty environments. The saw tooth fan blade delivers both excellent efficiency and extremely quiet operation.

The direct drive backward inclined motorized impellor evaporator motor provides high aerodynamic efficiency in a compact design. The optimized blade geometry provides excellent air flow at a minimum sound level. Direct drive eliminates all belts and pulleys. A scroll compressor with R-410A refrigerant ensures years of dependable service even in the harshest of operating conditions. When outside air is required to provide pressurization, optional fresh air dampers can be field installed in openings in both the left and right side panels. When no outside air is desired, these openings are covered with blank-off panels.

## Safety Listed

ICE air conditioners are built to UL standard 1995, 4th edition and CAN/CSA C22.2, No. 236-11. The units are tested in accordance to the ASHRAE standard. The air conditioners are commercial and industrial units and are not intended for use in residential applications.



## Standard Features

### Designed for Operation in High and Low Ambient Conditions

- Low ambient control cycles the condenser fan to maintain proper refrigerant pressures.
- Hot gas bypass valve provides for precise capacity control in the cooling mode and to protect against coil freeze up during low load conditions.
- Three minute by-pass of the low pressure switch for start-up of compressor when outdoor temperatures are below 55°F (13°C).
- Designed for operation from 0°F (-8°C) up to 131°F (55°C). Economizer-equipped models can operate in ambient temps as low as -40°F (-40°C).

### High Efficiency

- Thermal Expansion Valve improves efficiency and cooling capacity at both high and low ambient temperatures.
- High efficiency scroll compressor.
- Lanced fins on the evaporator and condenser coils improve heat transfer.

### Ease of Installation

- Sloped top with flashing eliminates need of rainhood.
- Built-in mounting flanges facilitate installation and minimize chance of water leaks.
- Supply and air return openings match many competitive models.
- Factory installed disconnect on all units.
- Single Point Power Entry complies with latest edition of U.L. Standard 1995.
- Stainless Steel side plates with lifting eyes provide safe and secure method for moving the unit.

### Built-in Reliability

- High pressure switch and low pressure switch with lockout protects refrigerant circuit.
- Adjustable .03 to ten minute delay on make for short cycle protection.
- Phase Monitor - Continuously measures the voltage of each of the three phases. The monitor separately senses low and high voltage, voltage unbalance including phase loss and phase reversal. A red LED glows to indicate a fault. When all voltages are acceptable, a green LED glows. Automatically resets when voltages and phases are within operating tolerances.

**Note:** Not required on 1Ø units.

- High temperature switch on the compressor discharge line protects the compressor in the event of a complete loss of refrigerant.
- Internal motor overloads on the evaporator motor, the condenser motor and the compressor.

### Remote Alarm Capability

- Dry contacts can be used for remote alarm or notification upon air conditioner lockout.

### Rugged Construction

- Copper tube, aluminum fin evaporator & condenser coils.
- Field or factory installed heaters on discharge side of evaporator coil (optional)
- Baked on neutral gray finish over galvanneal steel for maximum cabinet life. (Other finishes are available.)

### Ease of Service

- ECUA120/150 - the upper panel opens to the left or the right to facilitate access to the control box and the evaporator motor and coil. This panel can also be easily removed. As an option, these panels can be locked. Stainless steel hinges on the right side of the lower panel allow access to the compressor compartment.
- ECUDA180/240/300/360 - Stainless steel hinges on the outer side of the two upper panels facilitate access to the control box and the evaporator motor and coil. As an option, these panels can be locked. Stainless steel hinges on the outer side of each lower panel allow access to the compressor compartment.
- Service access valves are standard.
- Standard 2" (50 mm) pleated filter with a MERV rating of 8 changeable from outside.
- All major components are readily accessible.
- Front Control Panel allows easy access and complies with NEC clearance codes on redundant side-by-side systems.
- LEDs indicate operational status and fault conditions.
- Foiled backed insulation on the indoor air path.
- Sight glass indicates proper refrigerant charge and, if ever required, facilitates charging the unit in the field.

## Controllers and Thermostats

### ► Controllers

**Marvair MPC-10 PLC Controller**.....P/N K/40028-100

The new MPC-10 from Marvair controls between 1 and 10 PLC-equipped HVAC units.

- Controls up to 10 PLC Equipped Marvair Units
- Single or 2-Stage for up to 20 Stages of Cooling
- Lead/Lag Control
- Modbus TCP/IP or BACnet Connectivity
- 7-Inch Color Touchscreen Interface



The HVAC units can be single or dual circuit systems. When using 10 dual circuit units, the MPC-10 will stage the compressors for a maximum of 20 stages of cooling.

The MPC-10 works in a lead-lag fashion and will swap the lead unit every 12-24 hrs. It features remote connectivity through either Modbus TCP/IP or BACnet. MPC-10 users have remote access to all the unit faults and room conditions as well as the ability to view/change set points:

- Temperature      • Anti-Short Cycle Time
- Differentials      • + More

The thermostat can be set to Auto, Cooling, Heating, or Off and each unit can be shutdown manually through the 7 inch color HMI display which displays the current status of each unit. The HMI also has a built-in alarm screen to display which unit has a fault, what the fault is, what time it occurred, and the status of the fault."

**CommStat 6 2/4 HVAC Controller**.....P/N 70705

**CommStat 6 4/8 HVAC Controller**.....P/N S/12087-04

**CommStat 6 6/12 HVAC Controller**.....P/N S/12087-06

The CommStat 6 HVAC controller is available in three configurations, and is designed specifically for controlling up to six redundant air conditioners with two stage compressors in a shelter or enclosure.

The **CommStat 6 4/8** Controls up to four single or two-stage air conditioners (8 Stages max.) and the

**CommStat 6 6/12** Controls up to six single or two-stage air conditioners (12 Stages max.)



In addition to the control of the air conditioners, the CommStat 6 has multiple configurable outputs for remote alarms or notification. The CommStat 6 is factory programmed with standard industry set points, but can be configured on site. Settings are retained indefinitely in the event of a power loss.

**CommStat 4 Telecom HVAC Controller**.....P/N S/07846

The CommStat 4 HVAC controller is designed specifically for controlling two redundant air conditioners, with single or 2-stage compressors. The CommStat 4 has multiple configurable outputs for remote alarms or notification. Status LED's indicate HEAT, COOL, POWER and the LEAD unit. When a fault is detected, an alarm LED flashes and the LCD screen displays the fault.

The CommStat 4 uses RS-485 communications via a RJ11 jack. It can be daisy chained with a second CommStat 4 controllers for controlling up to four air conditioners in one shelter. When two CommStat 4 controllers are daisy chained together, one is the MASTER and the other controller is the SLAVE. Any settings to the MASTER unit immediately take effect on the SLAVE unit. See the CommStat 4 Product Data Sheet for complete details.



**CommStat 4 ModBus Adapter**.....P/N 03272

The self-contained Modbus Interface Adapter provides an Ethernet gateway to the CommStat™ 4 HVAC controller through which an external host can read and write information from the CommStat 4 as if it were a device on a Modbus TCP network. It is powered by 24VDC or 48VDC. The external host located, for example, within a Network Operations Center (NOC), can then monitor and control the operation of the HVAC units connected to the CommStat 4 controller. The adapter supports CommStat 4 controllers with protocol version 3 or later with software revision 67 or later.

### ► Thermostats & Thermostat Guards

**Thermostat**.....P/N 50218

Digital, non-programmable thermostat. 1 stage cool and 1 stage heat. Auto-changeover.

**Thermostat**.....P/N 50252

Non-programmable digital thermostat with backlit display. 2 stage heat and 2 stage cool. Auto changeover.

**Thermostat**.....P/N 50123

Digital thermostat. 1 stage heat, 1 stage cool. 7 day programmable. Fan switch: Auto & On. Auto-change over. Keypad lockout. Non-volatile program memory.

**Thermostat**.....P/N 50107

Digital thermostat. 2 stage heat, 2 stage cool. 7 day programmable. Fan switch: Auto & On. Auto-change over. Status LED's. Backlit display. Programmable fan. Non-volatile program memory.

**Thermostat Guard**.....P/N 50092

Thermostat guard for use with the 50123 and 50107 thermostats.

## Accessories

### ► Supply Grille

ECUA120/150 .....	P/N 93189
42½" x 15¼" (1,080 mm x 387 mm)	
ECUDA180/240/300/360 .....	P/N 93190
54½" x 15½" (1,384 mm x 394 mm)	



### ► Return Grille

ECUA120/150 .....	P/N 93188
42½" x 21½" (1,080 mm x 546 mm)	
ECUDA180/240 .....	P/N 93191
54½" x 21½" (1,384 mm x 546 mm)	
ECUDA300/360 .....	P/N 93192
54½" x 37½" (1,384 mm x 953 mm)	

### ► Lifting Eye Kit

ECUA120/150 .....	P/N K/40025
ECUDA180/240/300/360 .....	P/N K/40026

## Options

ICE ECU air conditioners are designed and are built to stringent requirements of the electronic shelter. Applications occur that have special requirements. Numerous options are available for the air conditioners that meet these special needs.

### ► Protective Coating Packages

**Coated Coils:** Either the condenser or evaporator coil can be coated. For harsh conditions, e.g., power plants, paper mills or sites where the unit will be exposed to salt water, the coils should be coated. **Note:** Cooling capacity may be reduced by up to 5% on units with coated coils.

**Coastal Environmental Package:** This package includes:

- Corrosion resistant fasteners,
- Sealed or partially sealed condenser fan motor,
- Insitu coating applied to all exposed internal copper and metal in the condenser section, and
- A protective coating on the condenser coil.

**All Coat Package:** Includes the same features as the Coastal Environmental Package and adds a coating on the evaporator coil and on all exterior and interior components and sheet metal. (**Note:** the insulated internal sheet metal and the internal control box are not coated).

### ► Color

ICE air conditioners are available in two standard cabinet colors - gray and beige. The standard cabinet's sides, top and front panels are constructed of 16 gauge painted steel. Contact your sales representative for color chips, custom colors and 316 stainless steel cabinets.

### ► Dirty Filter Indicator

A factory installed option that measures the difference in pressure across the internal filter and illuminates an LED when the pressure exceeds the desired difference. Dry contacts can be used to remotely monitor filter status.

### ► Lockable Doors

Prevent unauthorized access to internal components and controls.

### ► Compressor Crankcase Heater

A factory installed option to allow operation in low ambient temperatures.

### ► Freeze Sensor On Indoor Coil

Prevents frost on the indoor coil caused by a loss of air flow or restrictive duct work.

### ► Fresh Air Damper

Allows introduction of outside air into the building to provide positive pressure and includes a prefilter. Field installed on the right, left, or both sides of the unit.

Model Number	Fresh Air Damper Part #	Fresh Air Damper Filter Part #	Fresh Air Damper Filter Size In (mm)
ECUA/ECUDA120/150	K/04657-xxx	80119	11" x 22" x 1" (279 x 559 x 25)
ECUDA180/240/300/360	K/04757-xxx	92127	9½" x 37" x ¾" (235 x 940 x 10)

xxx designates the color.

200 = Grey (standard). 100 = Beige. 500 = Stainless Steel



ECUA120 with Fresh Air Damper

### ► Dual Compressors With Lead/Lag Operation with Optional Compatible Controller

Single compressors are standard on the ECUA120/150, but these units may be configured with dual compressors. Dual compressors are standard on the ECUDA180/240/300/360. The ECUDA is factory wired for maximum cooling operation utilizing both compressors. A factory installed jumper can be removed between terminals 1 and 2 of the low voltage terminal strip for 2 stage compressor operation.

#### ► Filter Access From Return Air Grille

Factory or field installed filter bracket allows access to the filters from the return air grille. See model ID, special option code "I".

#### ► Reverse Air Flow Configuration

Location of Supply and Return openings are reversed. See dimensional drawings.

#### ► Economizer

The factory installed economizer saves energy and reduces the run time on the compressor and condenser fan motor by using outside air to cool the shelter – when ambient conditions are suitable.

On a signal from the wall mounted indoor thermostat that cooling is required, either mechanical cooling with the compressor or free cooling with the economizer is provided. A factory installed enthalpy controller determines whether the outside air is sufficiently cool and dry to be used for cooling. If suitable, the compressor is locked out and the economizer damper opens to bring in outside air through fresh air hoods located on both sides of the air conditioner. The outside air is filtered with prefilters in each of the outside air hoods. Integral pressure relief allows the interior air to exit the shelter, permitting outside air to enter the shelter. The temperature at which the economizer opens is adjustable from 63°F (17°C) at 50% Relative Humidity to 73°F (23°C) at 50% Relative Humidity.

After the enthalpy control has activated and outside air is being brought into the building, the mixed air sensor measures the temperature of the air entering the indoor blower and then modulates the economizer damper to mix the right proportion of cool outside air with warm indoor air to maintain 50°-63°F (10° - 17°C) air being delivered to the building. This prevents shocking the electronic components with cold outside air.

The compressor is not permitted to operate when the economizer is functioning.

If the outside air becomes too hot or humid, the economizer damper closes completely, or to a field selectable minimum open position, and mechanical cooling is activated.

Fresh air hoods with prefilters are field installed on each side of the air conditioner.

## Control Box

The internal control board in the air conditioners simplifies wiring, consolidates several of the electrical functions onto one device and improves the reliability of the air conditioner. In addition, the control board has LED's that indicate operational status and fault conditions.

#### LED Indicator Lights

COLOR	TYPE	STATUS	DESCRIPTION
Green	Power	Constant On	24 VAC power has been applied
Red	Status	Constant On	Normal operation
		1 Blink	High pressure switch has opened twice
		2 Blinks	Low pressure switch has opened twice
		3 Blinks	Freeze stat (optional) - indoor coil temperature is below 35°F (1°C)

#### ► Modes of Operation

**Normal Start-up:** On a call for cooling, and with the high pressure switch closed, the cooling system (compressor, indoor blower motor and outdoor fan motor) will be energized. (Note: See the Delay on Make feature). The cooling system will remain energized during the three minute low pressure switch bypass cycle. If the low pressure is closed, the cooling system will continue to operate after the three-minute bypass. If the low pressure switch is open after the three-minute bypass, the cooling system will be de-energized.

**Lockout Mode:** If either the high or low pressure switch opens twice on the same call for cooling, the control board enters into and indicates the lockout mode. In the lockout mode, the compressor is turned off, the alarm output is energized and the status LED's will blink to indicate which fault has occurred. If there is a call for air flow, the indoor blower will remain energized. When the lockout condition has cleared, the unit will reset if the demand for cooling from the thermostat is removed or when power is reset. The alarm lockout circuit is factory wired for normally open contacts. The user can select either normally closed or normally open remote alarm dry contacts.

**Delay on Make:** On initial power up or on resumption of power, the air conditioner will wait .03 to 10 minutes from a call for cooling before allowing the contactor to energize. The delay can be adjusted by the DOM wheel on the control board. Factory recommended wait is 3 minutes.







## Electrical Characteristics - Compressor, Fan & Blower Motors: ECU Air Conditioner (Single and Dual Compressors)

BASIC MODEL	COMPRESSOR			OUTDOOR FAN MOTOR	INDOOR BLOWER MOTOR
	VOLTS / HZ / PH	RLA <sup>1</sup>	LRA <sup>2</sup>	FLA <sup>3</sup>	FLA <sup>3</sup>
ECUDA120ACA	208/230-1-60	36.9 (73.8)	185.0	12.5	10.8
ECUDA150ACA	208/230-1-60	36.9 (73.8)	185.0	12.5	10.8
ECUA120ACC	208/230-3-60	33.3	239.0	9.2	5.9
ECUDA120ACC	208/230-3-60	22.4 (44.8)	149.0	9.2	5.9
ECUA150ACC	208/230-3-60	51.3	300.0	9.2	5.9
ECUDA150ACC	208/230-3-60	25 (50)	164.0	9.2	5.9
ECUDA180ACC	208/230-3-60	29.5 (59)	195.0	4.6 (9.2)	3.6 (7.2)
ECUDA240ACC	208/230-3-60	33.3 (66.6)	239.0	9.2 (18.4)	5.9 (11.8)
ECUDA300ACC	208/230-3-60	51.3 (102.6)	300.0	9.2 (18.4)	5.9 (11.8)
ECUDA360ACC	208/230-3-60	55.8 (111.6)	340.0	4.6 (18.4)	9.2 (18.4)
ECUA120ACD	460-3-60	17.9	125.0	4.6	3.4
ECUDA120ACD	460-3-60	10.6 (21.2)	75.0	4.6	3.4
ECUA150ACD	460-3-60	23.1	150.0	4.6	3.4
ECUDA150ACD	460-3-60	11.2 (22.4)	75.0	4.6	3.4
ECUDA180ACD	460-3-60	14.7 (29.4)	95.0	2.7 (5.4)	2.1 (4.2)
ECUDA240ACD	460-3-60	17.9 (35.8)	125.0	4.6 (9.2)	3.4 (6.8)
ECUDA300ACD	460-3-60	23.1 (46.2)	150.0	4.6 (9.2)	5.2 (10.4)
ECUDA360ACD	460-3-60	26.9 (53.8)	173.0	2.7 (10.8)	5.2 (10.4)
ECUA120ACE	380-3-50	17.9	118.0	3.7	2.8
ECUDA120ACE	380-3-50	10.6 (21.2)	74.0	3.7	2.8
ECUA150ACE	380-3-50	21.8	140.0	3.7	2.8
ECUDA150ACE	380-3-50	11.2 (22.4)	75.0	3.7	2.8
ECUDA180ACE	380-3-50	14.7 (29.4)	95.0	2.2 (4.4)	1.8 (3.6)
ECUDA240ACE	380-3-50	17.9 (35.8)	118.0	3.7 (7.4)	2.8 (5.6)
ECUDA300ACE	380-3-50	21.8 (43.6)	140.0	3.7 (7.4)	4.3 (8.6)
ECUDA360ACE	380-3-50	25 (50)	173.0	2.2 (8.8)	4.3 (8.6)
ECUA120ACZ	575-3-60	12.8	80.0	3.7 <sup>4</sup>	2.7 <sup>4</sup>
ECUDA120ACZ	575-3-60	7.7 (15.4)	54.0	3.7 <sup>4</sup>	2.7 <sup>4</sup>
ECUA150ACZ	575-3-60	19.9	109.0	3.7 <sup>4</sup>	2.7 <sup>4</sup>
ECUDA150ACZ	575-3-60	7.9 (15.8)	54.0	3.7 <sup>4</sup>	2.7 <sup>4</sup>
ECUDA180ACZ	575-3-60	12.2 (24.4)	80.0	2.2 (4.4) <sup>4</sup>	1.7 (3.4) <sup>4</sup>
ECUDA240ACZ	575-3-60	12.8 (25.6)	80.0	3.7 (7.4) <sup>4</sup>	2.7 (5.4) <sup>4</sup>
ECUDA300ACZ	575-3-60	19.9 (39.8)	109.0	3.7 (7.4) <sup>4</sup>	4.2 (8.4) <sup>4</sup>
ECUDA360ACZ	575-3-60	23.7 (47.4)	132.0	2.2 (8.8) <sup>4</sup>	4.2 (8.4) <sup>4</sup>

<sup>1</sup>RLA = Rated Load Amps    <sup>2</sup>LRA = Locked Rotor Amps    <sup>3</sup>FLA = Full Load Amps    <sup>4</sup>460V Motor with a transformer  
Values in parentheses are for dual compressor air conditioners when both compressors are operating simultaneously.

## Summary Electrical Ratings (Wire and Circuit Breaker Sizing): ECU Air Conditioner (*Single and Dual Compressors*)

ELECTRIC HEAT		000 = None		005 = 5 kw		009 = 9 kw		150 = 15 kw		180 = 18 kw	
BASIC MODEL	VOLTAGE PHASE / HZ	SPPE <sup>3</sup>									
		MCA <sup>1</sup>	MFS <sup>2</sup>								
ECUDA120ACA	208/230-1-60	115.6	125	115.6	125	115.6	125	115.6	125		
ECUDA150ACA	208/230-1-60	115.6	125	115.6	125	115.6	125	115.6	125		
ECUA120ACC	208/230-3-60	56.7	90			56.7	90	56.7	90	60.0	90
ECUDA120ACC	208/230-3-60	71.1	80			71.1	80	71.1	80	71.1	80
ECUA150ACC	208/230-3-60	79.2	125			79.2	125	79.2	125	79.2	125
ECUDA150ACC	208/230-3-60	77.6	90			77.6	90	77.6	90	77.6	90
ECUDA180ACC	208/230-3-60	90.1	110			90.1	110	90.1	110	90.1	110
ECUDA240ACC	208/230-3-60	113.5	125			113.5	125	113.5	125	113.5	125
ECUDA300ACC	208/230-3-60	158.5	175			158.5	175	158.5	175	158.5	175
ECUDA360ACC	208/230-3-60	176.3	200			176.3	200	176.3	200	176.3	200
ECUA120ACD	460-3-60	30.4	45			30.4	45	30.4	45	30.5	45
ECUDA120ACD	460-3-60	34.5	40			34.5	40	34.5	40	34.5	40
ECUA150ACD	460-3-60	36.9	50			36.9	50	36.9	50	36.9	50
ECUDA150ACD	460-3-60	36.0	40			36.0	40	36.0	40	36.0	40
ECUDA180ACD	460-3-60	46.4	50			46.4	50	46.4	50	46.4	50
ECUDA240ACD	460-3-60	60.8	70			60.8	70	60.8	70	60.8	70
ECUDA300ACD	460-3-60	77.4	90			77.4	90	77.4	90	77.4	90
ECUDA360ACD	460-3-60	88.5	100			88.5	100	88.5	100	88.5	100
ECUA120ACE	380-3-50	28.9	45			28.9	45	28.9	45	28.9	45
ECUDA120ACE	380-3-50	33.0	40			33.0	40	33.0	40	33.0	40
ECUA150ACE	380-3-50	33.8	50			33.8	50	33.8	50	33.8	50
ECUDA150ACE	380-3-50	34.5	40			34.5	40	34.5	40	34.5	40
ECUDA180ACE	380-3-50	44.8	50			44.8	50	44.8	50	44.8	50
ECUDA240ACE	380-3-50	57.8	70			57.8	70	57.8	70	57.8	70
ECUDA300ACE	380-3-50	70.5	80			70.5	80	70.5	80	70.5	80
ECUDA360ACE	380-3-50	79.9	90			79.9	90	79.9	90	79.9	90
ECUA120ACZ	575-3-60	22.4	35			22.4	35	22.4	35	25.3	35
ECUDA120ACZ	575-3-60	25.7	30			25.7	30	25.7	30	25.7	30
ECUA150ACZ	575-3-60	31.3	50			31.3	50	31.3	50	31.3	50
ECUDA150ACZ	575-3-60	26.2	30			26.2	30	26.2	30	26.2	30
ECUDA180ACZ	575-3-60	38.3	45			38.3	45	38.3	45	38.3	45
ECUDA240ACZ	575-3-60	44.8	50			44.8	50	44.8	50	44.8	50
ECUDA300ACZ	575-3-60	65.6	80			65.6	80	65.6	80	65.6	80
ECUDA360ACZ	575-3-60	76.5	90					76.5	90	76.5	90

<sup>1</sup>MCA = Minimum Circuit Ampacity (Wiring Size Amps)

<sup>2</sup>MFS = Maximum Fuse Size

<sup>3</sup>SPPE = Single Point Power Entry

MCA & MFS are calculated at 230 volts on the ACC models. The ACD models are calculated at 480 volts. The ACZ models are calculated at 575 volts.

The ACE units are calculated at 400v. This chart should only be used as a guideline for estimating conductor size and overcurrent protection.

For the requirements of specific units, always refer to the data label on the unit.

## Summary Electrical Ratings With Electric Re-Heat (Wire and Circuit Breaker Sizing): ECU Air Conditioner (Single and Dual Compressors)

ELECTRIC HEAT		000 = None		005 = 5 kw		009 = 9 kw		150 = 15 kw		180 = 18 kw	
BASIC MODEL	VOLTAGE PHASE / HZ	SPPE <sup>3</sup>									
		MCA <sup>1</sup>	MFS <sup>2</sup>								
ECUDA120ACA	208/230-1-60	115.6	125	141.6	150	162.4	175	193.7	200		
ECUDA150ACA	208/230-1-60	115.6	125	141.6	150	162.4	175	193.7	200		
ECUA120ACC	208/230-3-60	56.7	90			83.8	110	101.8	125	110.9	125
ECUDA120ACC	208/230-3-60	71.1	80			98.2	100	116.2	125	125.2	150
ECUA150ACC	208/230-3-60	79.2	125			106.3	150	124.3	150	133.4	150
ECUDA150ACC	208/230-3-60	77.6	90			104.7	110	122.7	125	131.7	150
ECUDA180ACC	208/230-3-60	90.1	110			117.2	125	135.3	150	144.3	150
ECUDA240ACC	208/230-3-60	113.5	125			140.5	150	158.6	175	167.6	175
ECUDA300ACC	208/230-3-60	158.5	175			185.5	200	203.6	225	212.6	225
ECUDA360ACC	208/230-3-60	176.3	200			203.4	225	221.4	250	230.4	250
ECUA120ACD	460-3-60	30.4	45			43.9	50	52.9	60	57.4	60
ECUDA120ACD	460-3-60	34.5	40			48.0	50	57.1	60	61.6	70
ECUA150ACD	460-3-60	36.9	50			50.4	70	59.4	70	63.9	80
ECUDA150ACD	460-3-60	36.0	40			49.5	50	58.6	60	63.1	70
ECUDA180ACD	460-3-60	46.4	50			59.9	60	68.9	70	73.4	80
ECUDA240ACD	460-3-60	60.8	70			74.3	80	83.3	90	87.8	90
ECUDA300ACD	460-3-60	77.4	90			90.9	100	99.9	110	104.4	110
ECUDA360ACD	460-3-60	88.5	100			102.0	110	111.0	125	115.5	125
ECUA120ACE	380-3-50	28.9	45			39.4	50	46.5	60	50.0	60
ECUDA120ACE	380-3-50	33.0	40			43.6	45	50.6	60	54.1	60
ECUA150ACE	380-3-50	33.8	50			44.3	60	51.3	60	54.9	70
ECUDA150ACE	380-3-50	34.5	40			45.1	50	52.1	60	55.6	60
ECUDA180ACE	380-3-50	44.8	50			55.3	60	62.3	70	65.9	70
ECUDA240ACE	380-3-50	57.8	70			68.3	70	75.3	80	78.9	80
ECUDA300ACE	380-3-50	70.5	80			81.1	90	88.1	100	91.6	100
ECUDA360ACE	380-3-50	79.9	90			90.5	100	97.5	110	101.0	110
ECUA120ACZ	575-3-60	22.4	35			33.7	40	41.2	50	45.0	50
ECUDA120ACZ	575-3-60	25.7	30			36.9	40	44.5	45	48.2	50
ECUA150ACZ	575-3-60	31.3	50			42.6	60	50.1	60	53.9	60
ECUDA150ACZ	575-3-60	26.2	30			37.4	40	45.0	45	48.7	50
ECUDA180ACZ	575-3-60	38.3	45			49.6	50	57.1	60	60.9	70
ECUDA240ACZ	575-3-60	44.8	50			56.1	60	63.6	70	67.4	70
ECUDA300ACZ	575-3-60	65.6	80			76.8	80	84.4	90	88.1	90
ECUDA360ACZ	575-3-60	76.5	90					95.3	100	99.0	110

<sup>1</sup>MCA = Minimum Circuit Ampacity (Wiring Size Amps)

<sup>2</sup>MFS = Maximum Fuse Size

<sup>3</sup>SPPE = Single Point Power Entry

MCA & MFS are calculated at 230 volts on the ACC models. The ACD models are calculated at 480 volts. The ACZ models are calculated at 575 volts.

The ACE units are calculated at 400v. This chart should only be used as a guideline for estimating conductor size and overcurrent protection.

For the requirements of specific units, always refer to the data label on the unit.

## Unit Load Amps ECU Air Conditioner (*Single and Dual Compressors*)

BASIC MODEL NUMBER	VOLTAGE PHASE / HZ	CURRENT AMPS		LOAD OF RESISTIVE HEATING - ELEMENTS ONLY (AMPS)				TOTAL MAXIMUM HEATING AMPS INCLUDES AMPS FROM MOTOR(S) THAT ARE LOCATED ON AN ELECTRICAL CIRCUIT THAT DOES NOT HAVE HEATERS			
				Note: ALL HEATING ELEMENTS ARE ON A SEPARATE CIRCUIT				5 kW	9 kW	15 kW	18 kW
ECUDA120ACA	208/230-1-60	97.1	10.8	20.8	37.5	62.5		31.6	48.3	73.3	
ECUDA150ACA	208/230-1-60	97.1	10.8	20.8	37.5	62.5		31.6	48.3	73.3	
ECUA120ACC	208/230-3-60	48.4	5.9		21.7	36.1	43.3		27.6	42.0	49.2
ECUDA120ACC	208/230-3-60	59.9	5.9		21.7	36.1	43.3		27.6	42.0	49.2
ECUA150ACC	208/230-3-60	66.4	5.9		21.7	36.1	43.3		27.6	42.0	49.2
ECUDA150ACC	208/230-3-60	65.1	5.9		21.7	36.1	43.3		27.6	42.0	49.2
ECUDA180ACC	208/230-3-60	75.4	7.2		21.7	36.1	43.3		28.9	43.3	50.5
ECUDA240ACC	208/230-3-60	96.8	11.8		21.7	36.1	43.3		33.5	47.9	55.1
ECUDA300ACC	208/230-3-60	132.8	11.8		21.7	36.1	43.3		33.5	47.9	55.1
ECUDA360ACC	208/230-3-60	148.4	18.4		21.7	36.1	43.3		40.1	54.5	61.7
ECUA120ACD	460-3-60	25.9	3.4		10.8	18.0	21.7		14.2	21.4	25.1
ECUDA120ACD	460-3-60	29.2	3.4		10.8	18.0	21.7		14.2	21.4	25.1
ECUA150ACD	460-3-60	31.1	3.4		10.8	18.0	21.7		14.2	21.4	25.1
ECUDA150ACD	460-3-60	30.4	3.4		10.8	18.0	21.7		14.2	21.4	25.1
ECUDA180ACD	460-3-60	39	4.2		10.8	18.0	21.7		15.0	22.2	25.9
ECUDA240ACD	460-3-60	51.8	6.8		10.8	18.0	21.7		17.6	24.8	28.5
ECUDA300ACD	460-3-60	65.8	10.4		10.8	18.0	21.7		21.2	28.4	32.1
ECUDA360ACD	460-3-60	75	10.4		10.8	18.0	21.7		21.2	28.4	32.1
ECUA120ACE	380-3-50	24.4	2.8		8.4	14.1	16.9		11.2	16.9	19.7
ECUDA120ACE	380-3-50	27.7	2.8		8.4	14.1	16.9		11.2	16.9	19.7
ECUA150ACE	380-3-50	28.3	2.8		8.4	14.1	16.9		11.2	16.9	19.7
ECUDA150ACE	380-3-50	28.9	2.8		8.4	14.1	16.9		11.2	16.9	19.7
ECUDA180ACE	380-3-50	37.4	3.6		8.4	14.1	16.9		12.0	17.7	20.5
ECUDA240ACE	380-3-50	48.8	5.6		8.4	14.1	16.9		14.0	19.7	22.5
ECUDA300ACE	380-3-50	59.6	8.6		8.4	14.1	16.9		17.0	22.7	25.5
ECUDA360ACE	380-3-50	67.4	8.6		8.4	14.1	16.9		17.0	22.7	25.5
ECUA120ACZ	575-3-60	19.2	2.7		9.0	15.1	18.1		11.7	17.8	20.8
ECUDA120ACZ	575-3-60	21.8	2.7		9.0	15.1	18.1		11.7	17.8	20.8
ECUA150ACZ	575-3-60	26.3	2.7		9.0	15.1	18.1		11.7	17.8	20.8
ECUDA150ACZ	575-3-60	22.2	2.7		9.0	15.1	18.1		11.7	17.8	20.8
ECUDA180ACZ	575-3-60	32.2	3.4		9.0	15.1	18.1		12.4	18.5	21.5
ECUDA240ACZ	575-3-60	38.4	5.4		9.0	15.1	18.1		14.4	20.5	23.5
ECUDA300ACZ	575-3-60	55.6	8.4		9.0	15.1	18.1		17.4	23.5	26.5
ECUDA360ACZ	575-3-60	64.6	8.4			15.1	18.1			23.5	26.5

AC<sup>1</sup> = Air Conditioner Unit Amps    IBM<sup>2</sup> = Indoor Blower Motor

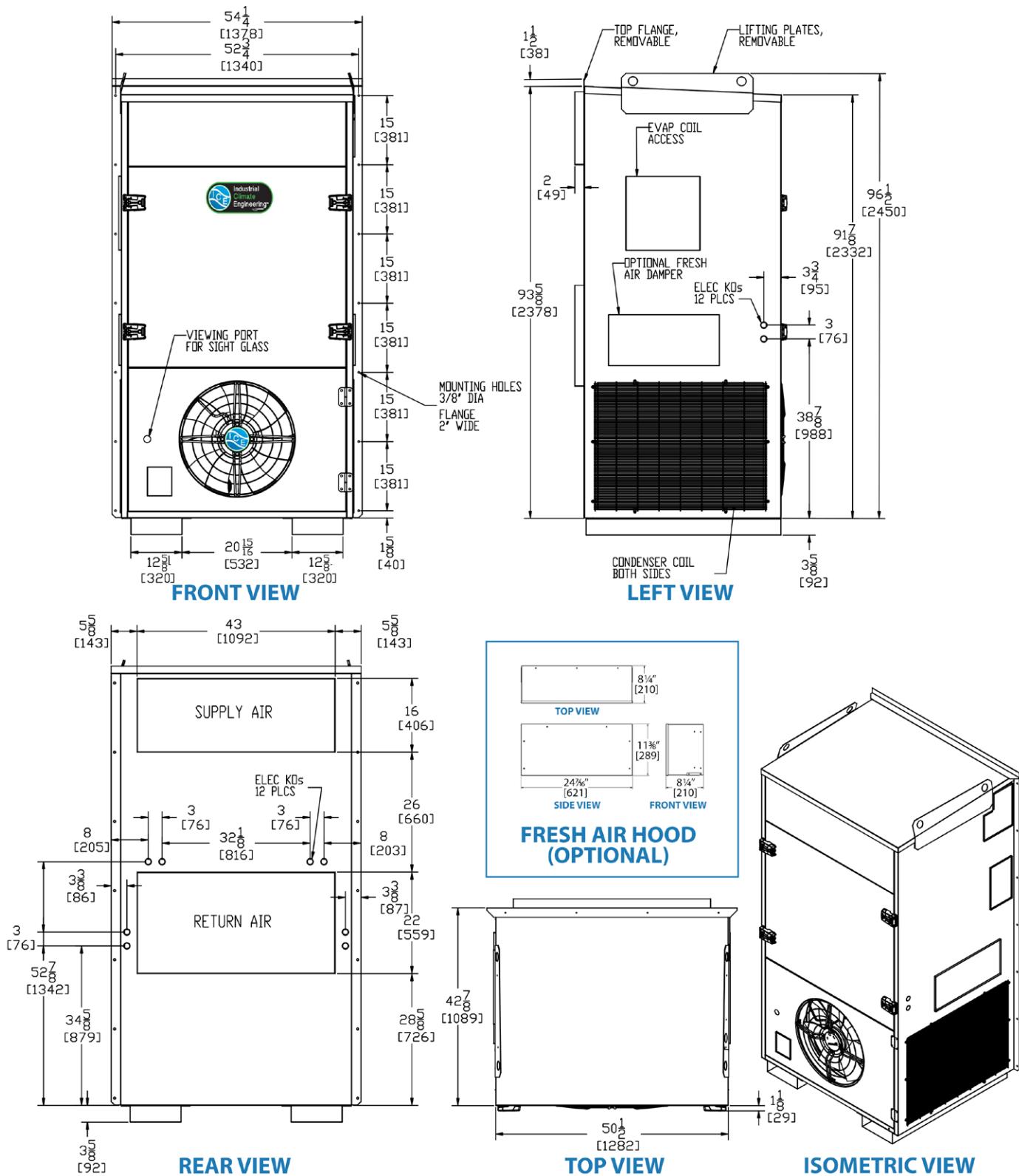
Heating kW is rated at 230 volts on the ACA models, 240 volts on the ACC models. Derate heater by 25% for operation on 208v. Heating kW is rated at 480 volts on "D" models. Derate heater performance by 35% for "E" models. Heating kW is rated at 575 volts on "Z" models. Total heating and cooling amps includes all motors.

## ICE Air Conditioner Model & Cabinet Designation

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MODEL	CABINET DESIGNATION													
	A	B	C	D	E	F	G	H	I	J	K	L	M	N
ECUA/ECUDA120 & 150 Air Conditioner	✓													
ECUA/ECUDA120 & 150 - with Economizer		✓												
ECUA/ECUDA120 & 150 - Reverse Air Flow			✓											
ECUA/ECUDA120 & 150 - Reverse Flow w/Economizer				✓										
ECUDA180 & 240 Air Conditioner					✓									
ECUDA180 & 240 - with Economizer						✓								
ECUDA180 & 240 - Reverse Air Flow							✓							
ECUDA180 & 240 - Reverse Flow with Economizer								✓						
ECUDA300 Air Conditioner									✓					
ECUDA300 - with Economizer										✓				
ECUDA300 - Reverse Air Flow											✓			
ECUDA360 Air Conditioner											✓			
ECUDA360 - with Economizer												✓		
ECUDA360 - Reverse Air Flow													✓	

## Dimensional Data - Cabinet A: ECUA/ECUDA120 & 150 Air Conditioner



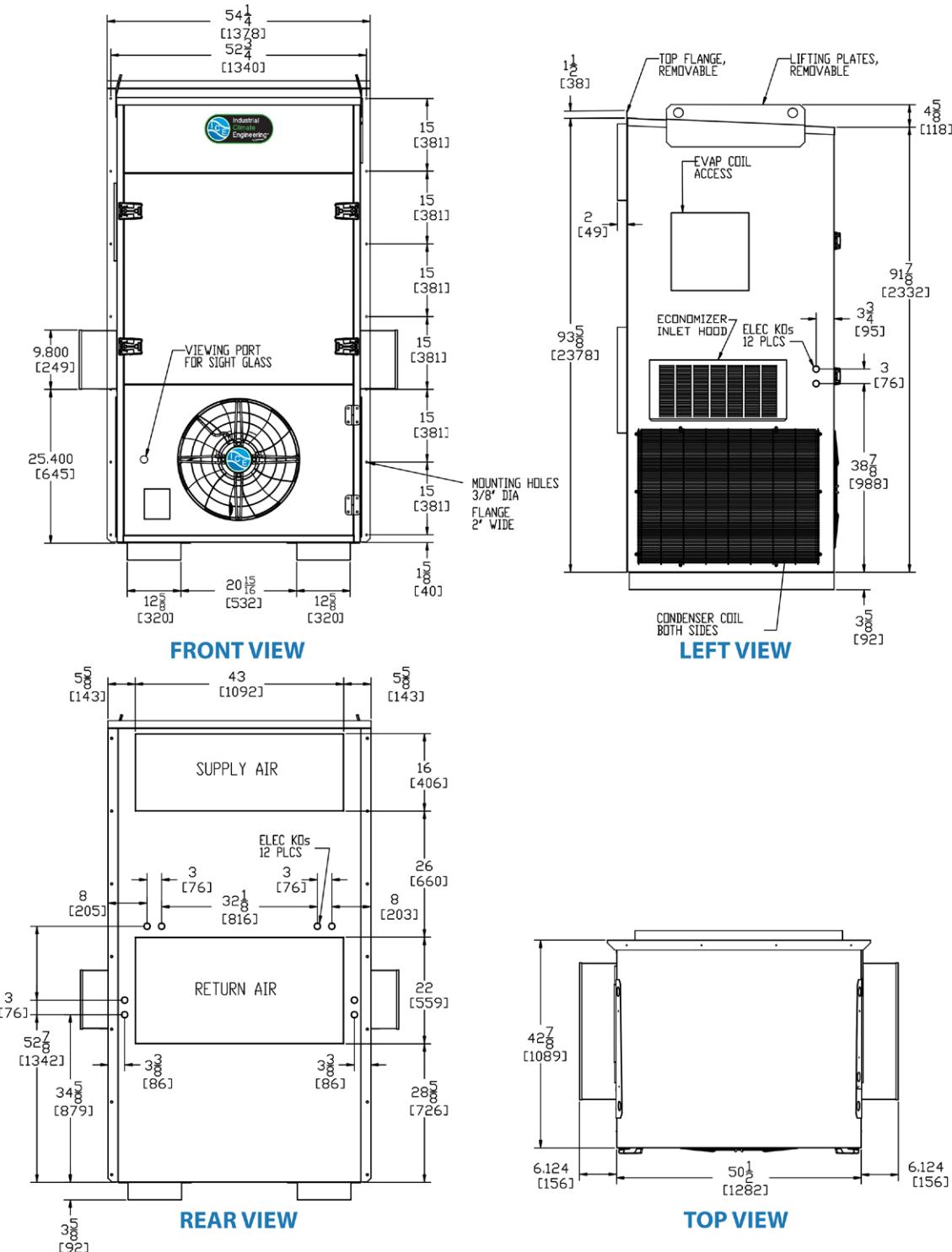
### Weight

	LBS/KGS
ECUA/ECUDA120	1160/527.3
ECUA/ECU-DA150	1166/530

### Filter Size

ECUA/ECUDA120 & 150	INCHES	MILLIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Exterior Access Return Air Filter	25" x 16" x 2"	635 x 406 x 51	80137	3	8
Interior Access Return Air Filter	15" x 20" x 2"	381 x 508 x 51	92365	3	8
For Optional Fresh Air Hood, #K/04657	11" x 22" x 1"	279 x 559 x 25	80119	2	N/A

## Dimensional Data - Cabinet B: ECUA/ECUDA120 & 150 - with Economizer



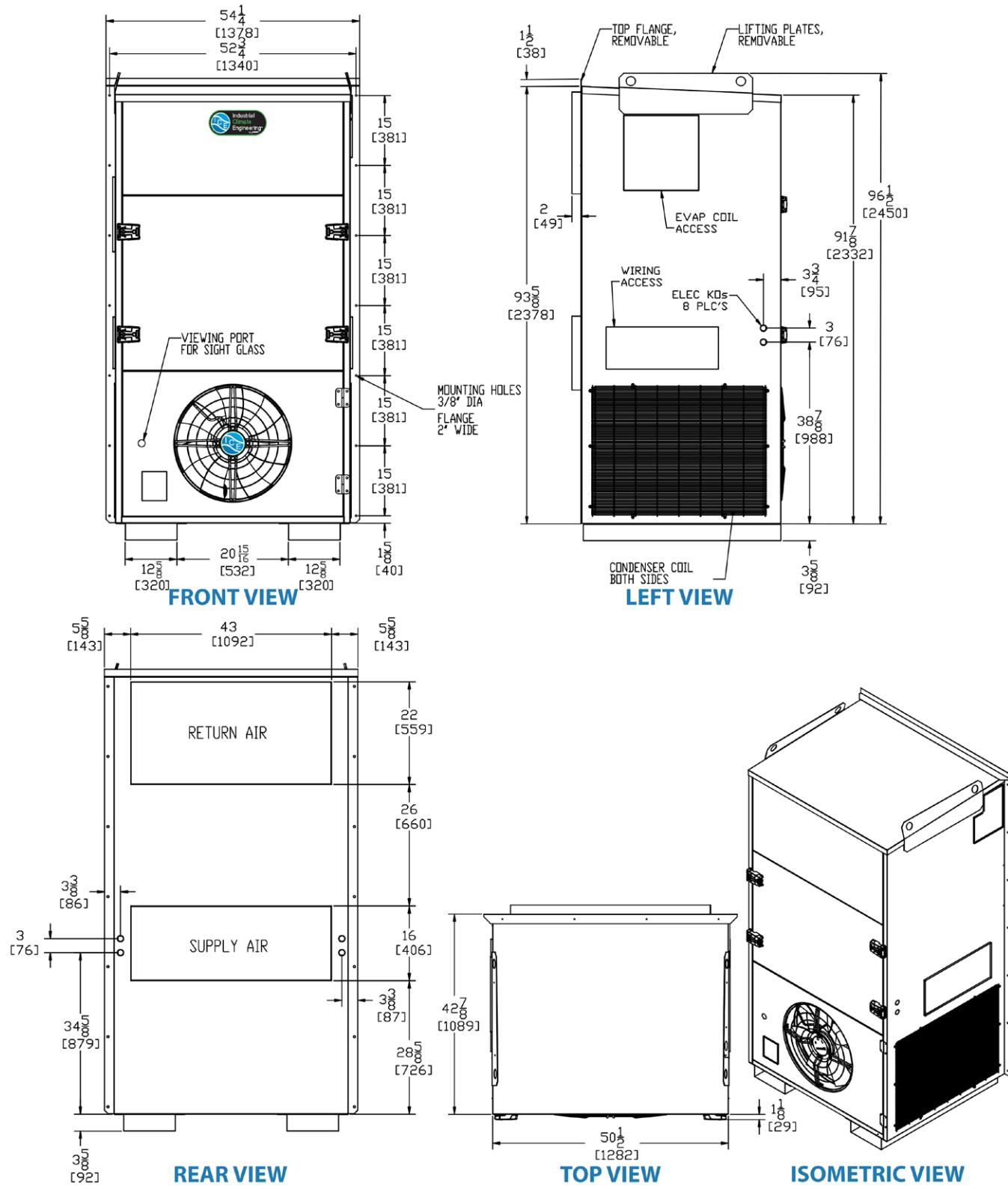
### Weight

	LBS/KGS
ECUA120/150 with Economizer	1210/550

### Filter Size

ECUA120/150	INCHES	MILLIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Exterior Access Return Air Filter	25" x 16" x 2"	635 x 406 x 51	80137	3	8
Interior Access Return Air Filter	15" x 20" x 2"	381 x 508 x 51	92365	3	8
Fresh Air Hood Pre-filters	26" x 12" x 1"	660 x 305 x 25	92526	2	N/A

## Dimensional Data - Cabinet C: ECUA/ECUDA120 & 150 - Reverse Air Flow



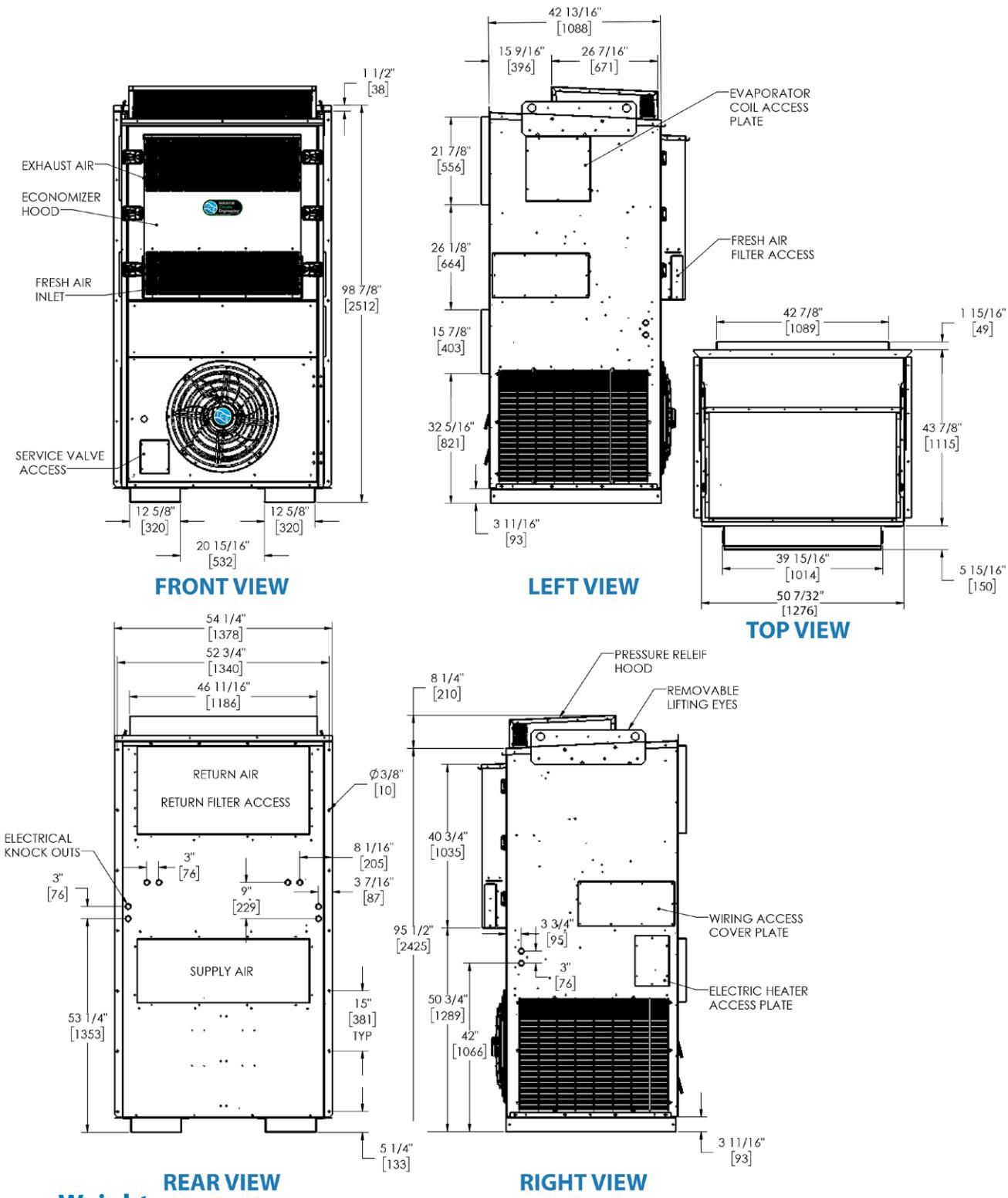
### Weight

	LBS/KGS
ECUA/ECUDA120	1160/527.3
ECUA/ECUDA150	1166/530

### Filter Size

	ECUA/ECUDA120 & 150	INCHES	MIL LIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Exterior Access Return Air Filter	25" x 16" x 2"	635 x 406 x 51	80137	3	8	
Interior Access Return Air Filter	15" x 20" x 2"	381 x 508 x 51	92365	3	8	

## Dimensional Data - Cabinet D: ECUA/ECUDA120 & 150 - Reverse Flow w/Economizer



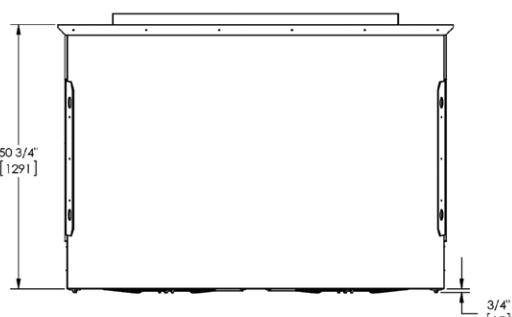
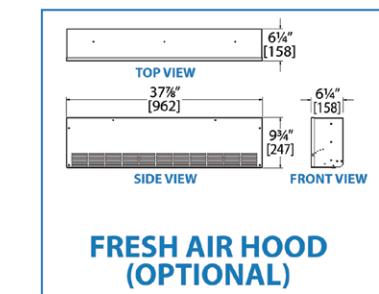
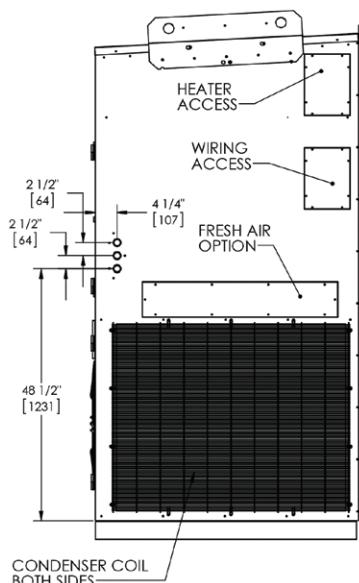
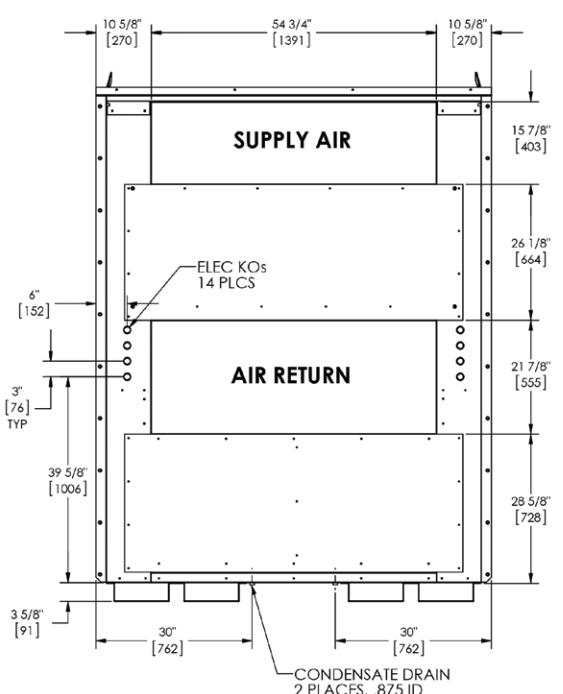
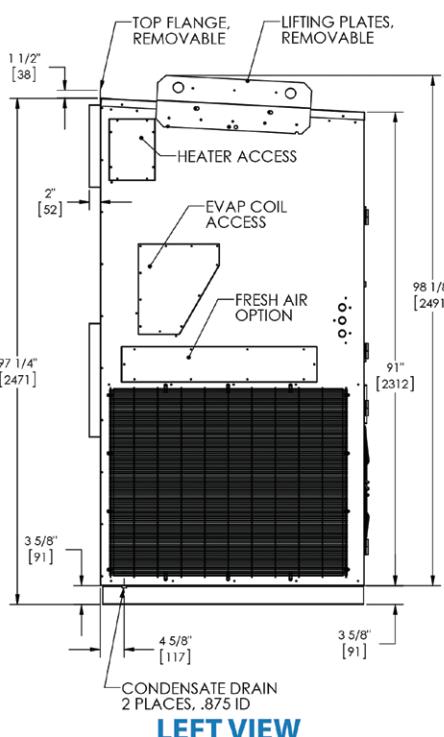
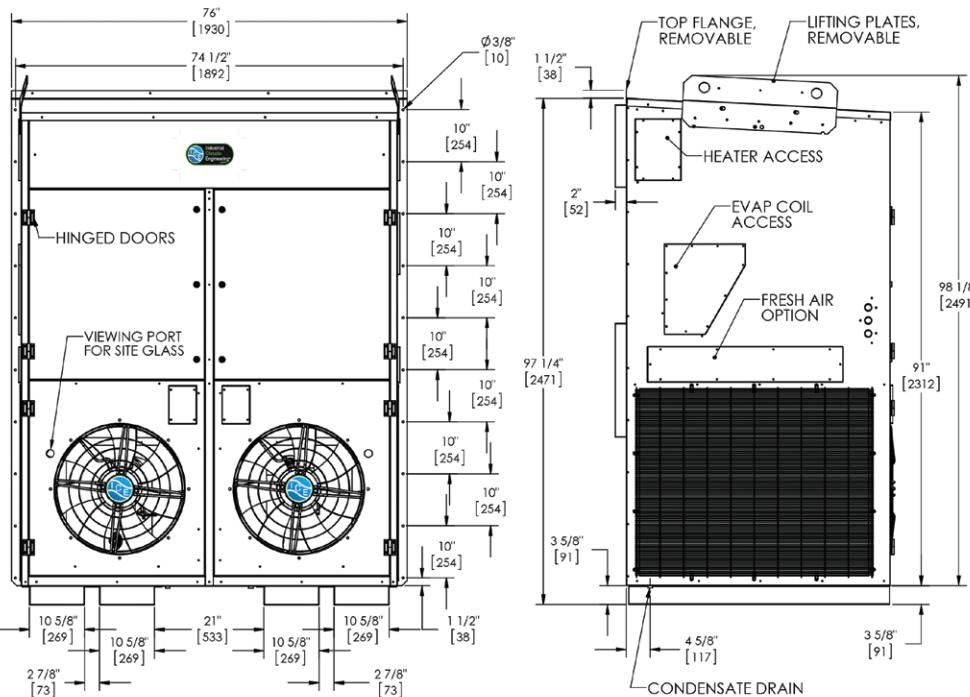
### Weight

	LBS/KGS
ECUDA120/150 Reverse Flow with Economizer	1210/550

### Filter Size

ECUA/ECUDA120/150	INCHES	MMILLIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Exterior Access Return Air Filter	25" x 16" x 2"	635 x 406 x 51	80137	3	8
Interior Access Return Air Filter	15" x 20" x 2"	381 x 508 x 51	92365	3	8
Economizer Pre-filter	9.25" x 37" x .375"	235 x 940 x 10	92127	1	N/A

## Dimensional Data - Cabinet E: ECUDA180 & 240 Air Conditioner



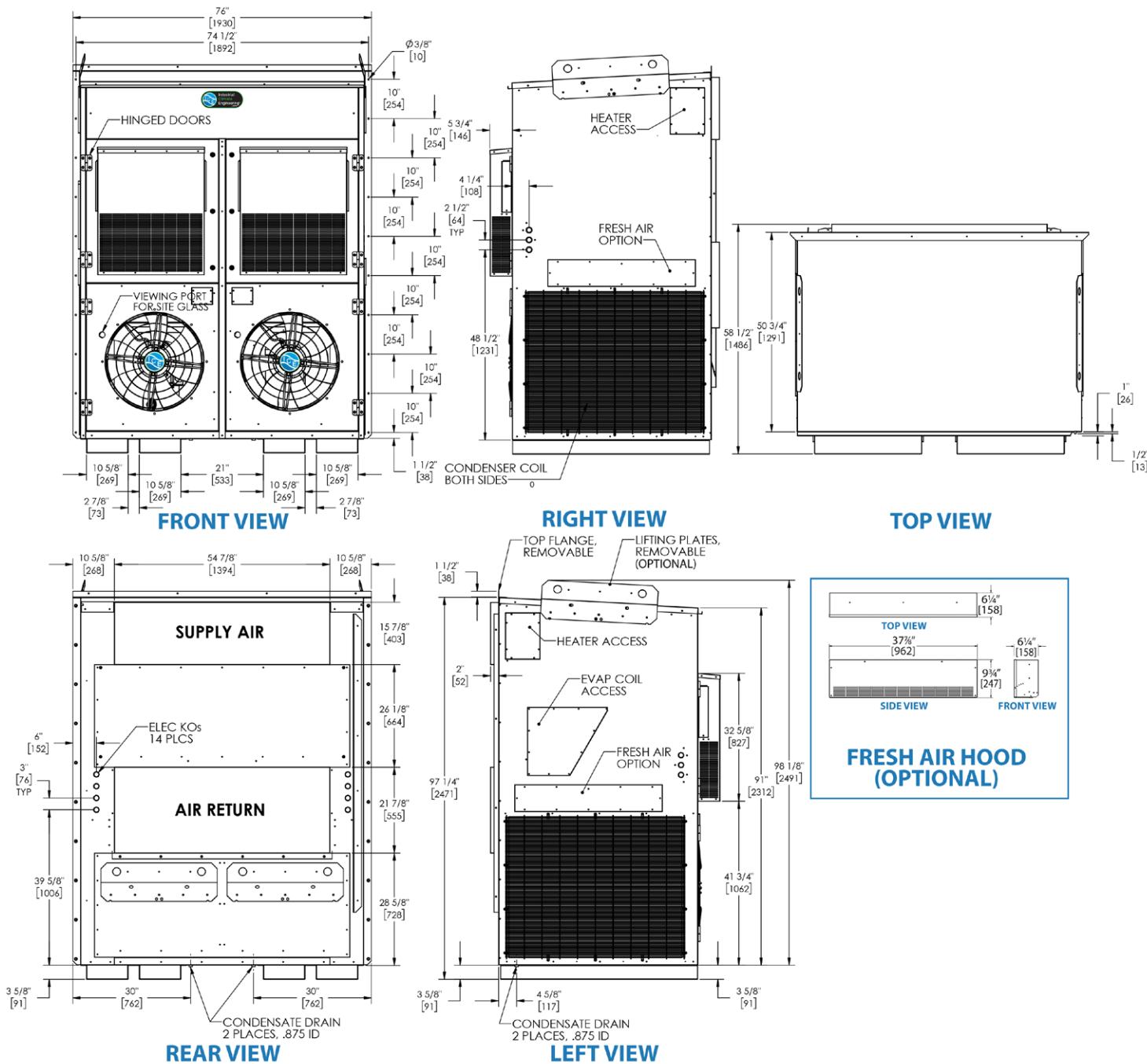
### Weight

	LBS/KGS
ECUDA180	2307/1049
ECUDA240	2523/1148

### Filter Size

ECUDA180/240	INCHES	MMILLIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Exterior Access Return Air Filter	25 x 16 x 2	635 x 406 x 51	80137	4	8
Interior Access Return Air Filter	24 x 18 x 2	610 x 457 x 51	81257	4	8

## Dimensional Data - Cabinet F: ECUDA180 & 240 - with Economizer



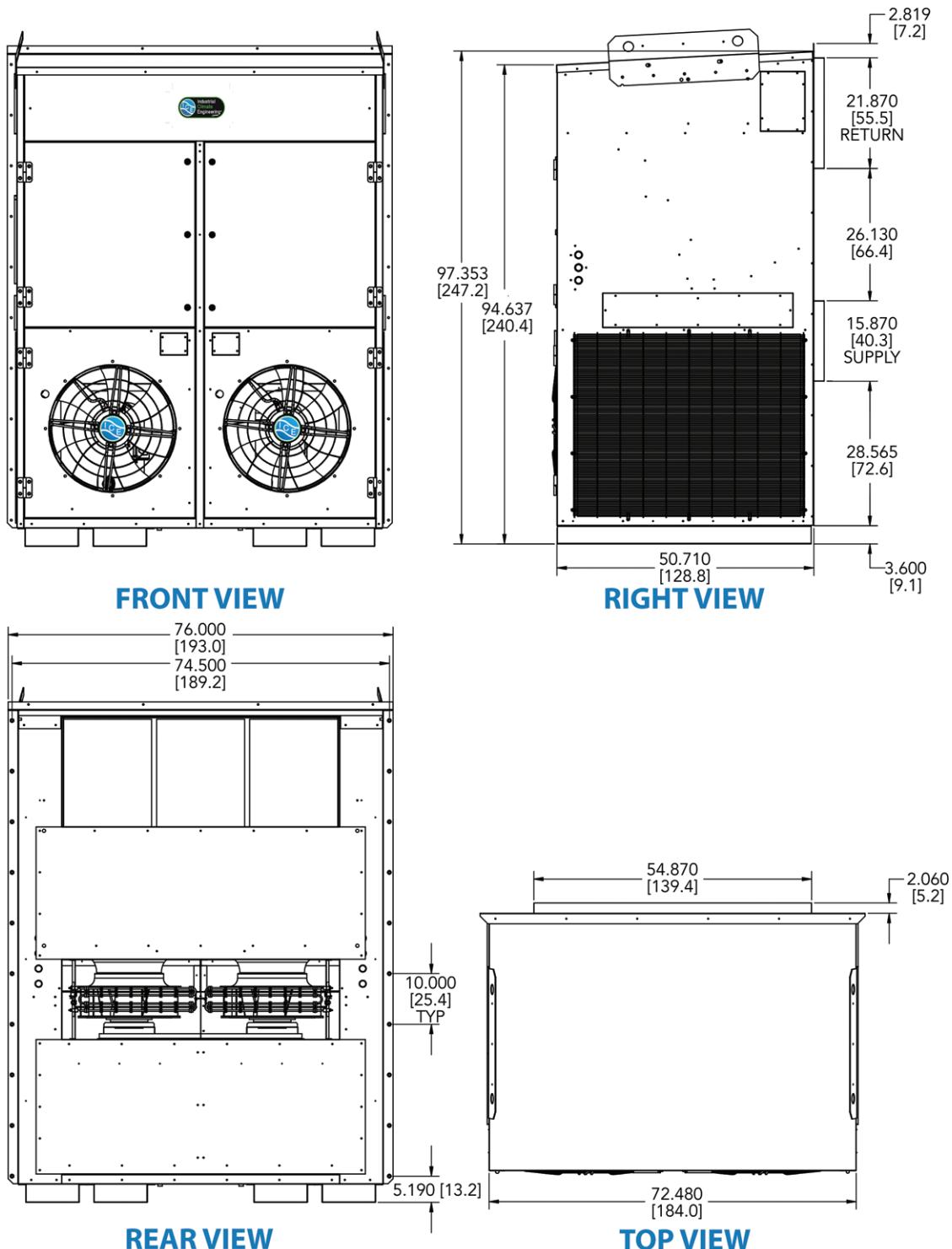
### Weight

	LBS/KGS
ECUDA180	2447/1110
ECUDA240	2663/1208

### Filter Size

ECUDA180/240	INCHES	MILLIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Exterior Access Return Air Filter	25 x 16 x 2	635 x 406 x 51	80137	4	8
Interior Access Return Air Filter	24 x 18 x 2	610 x 457 x 51	81257	3	8
Fresh Air Hood Pre-filters	26" x 12" x 1"	660 x 305 x 25	92526	2	N/A

## Dimensional Data - Cabinet G: ECUDA180 & 240 - Reverse Air Flow



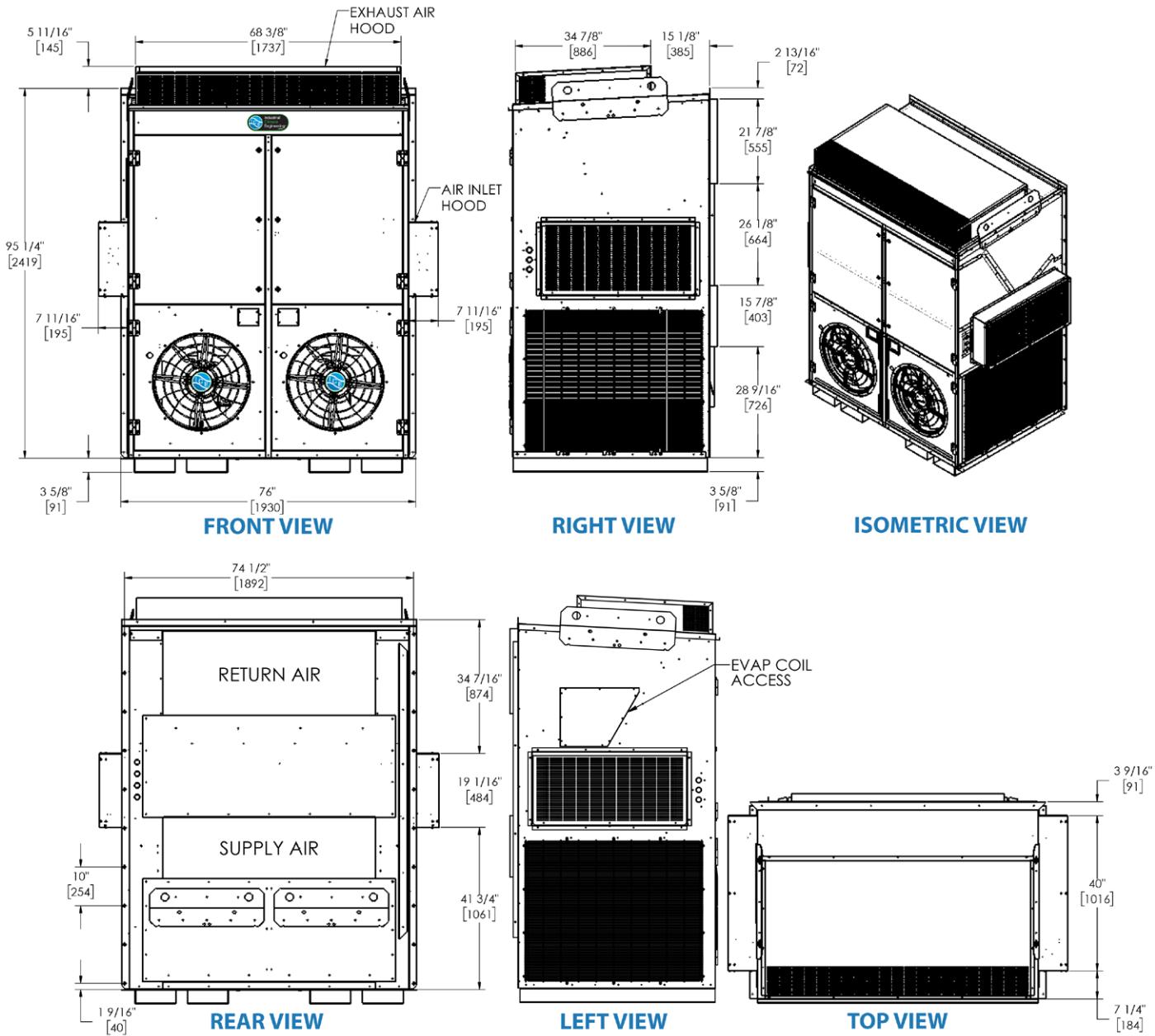
### Weight

	LBS/KGS
ECUDA180	2307/1049
ECUDA240	2523/1148

### Filter Size

ECUDA180/240	INCHES	MILLIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Exterior Access Return Air Filter	25 x 16 x 2	635 x 406 x 51	80137	4	8
Interior Access Return Air Filter	24 x 18 x 2	610 x 457 x 51	81257	4	8

## Dimensional Data - Cabinet H: ECUDA180 & 240 - Reverse Flow with Economizer



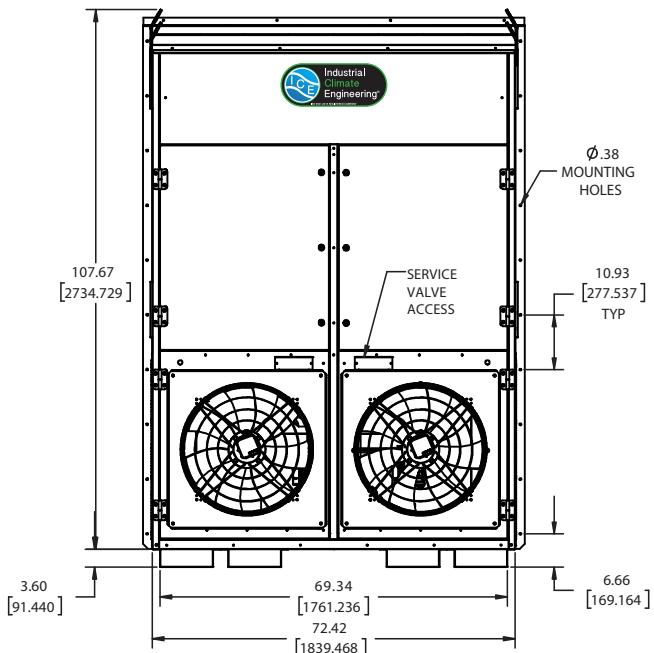
### Weight

	LBS/KGS
ECUDA180	2,253/1,022
ECUDA240	2,345/1,063

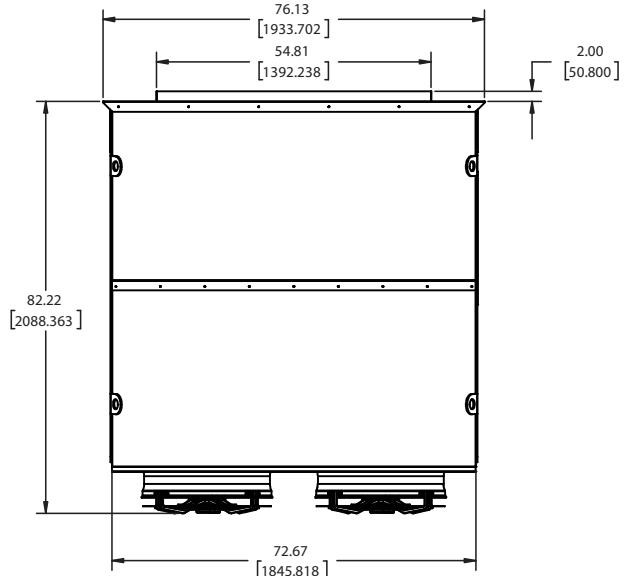
### Filter Size

ECUDA180/240	INCHES	MMILLIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Interior Access Return Air Filter	24 x 18 x 2	610 x 457 x 51	81257	3	8
Mist Eliminator Filter	15 5/8 x 24 5/8 x 2	397 x 625 x 25	92971	3	N/A
Fresh Air Hood Pre-filters	16 x 32 x 1	406 x 813 x 25	93187	3	N/A

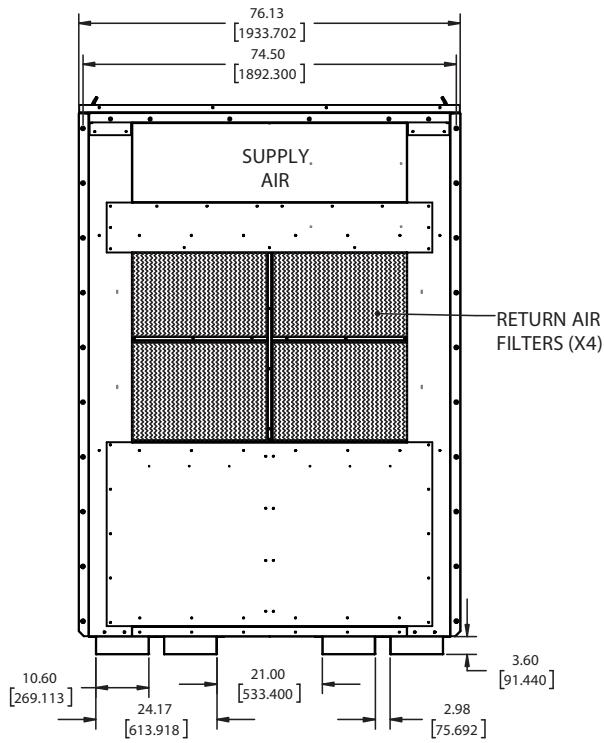
## Dimensional Data - Cabinet I: ECUDA300 Air Conditioner



**FRONT VIEW**

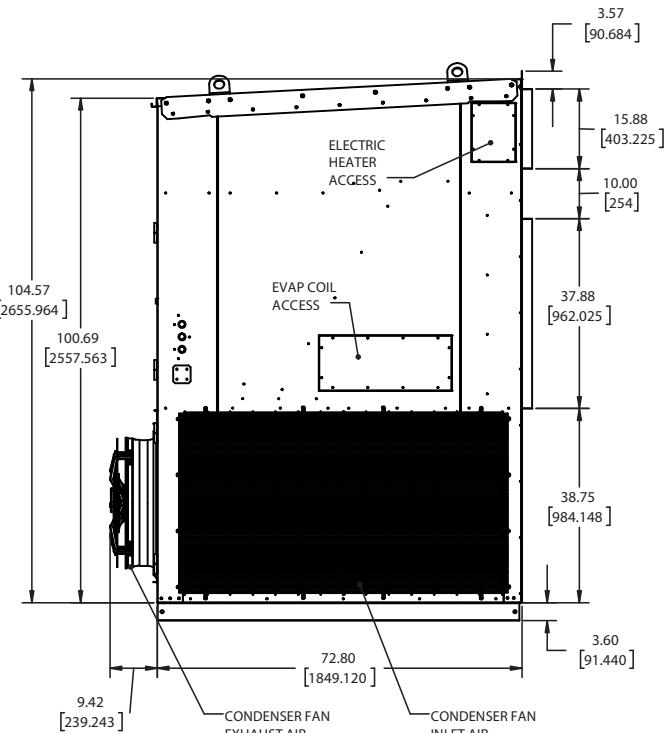


**TOP VIEW**



**REAR VIEW**  
**Weight**

	LBS/KGS
ECUDA300	2840/1288

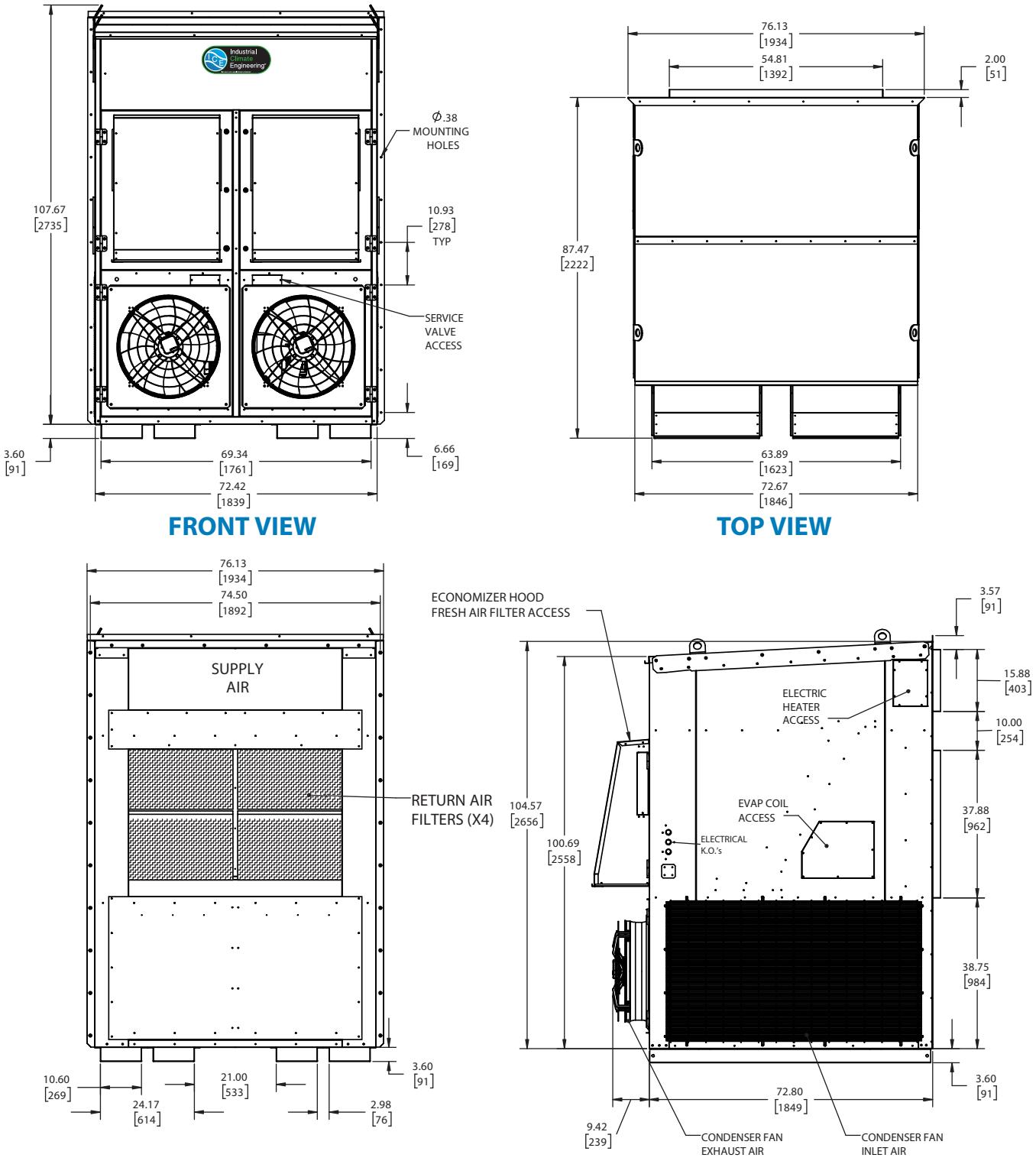


**RIGHT VIEW**

### Filter Size

ECUDA300	INCHES	MILLIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Exterior Access Return Air Filter	20 x 30 x 2	508 x 762 x 51	92545	4	8

## Dimensional Data - Cabinet J: ECUDA300 - with Economizer



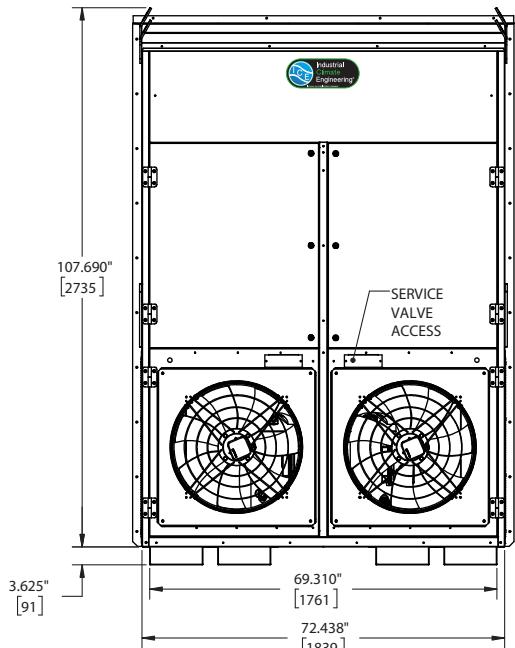
### Weight

	LBS/KGS
ECUDA300	3055/1386

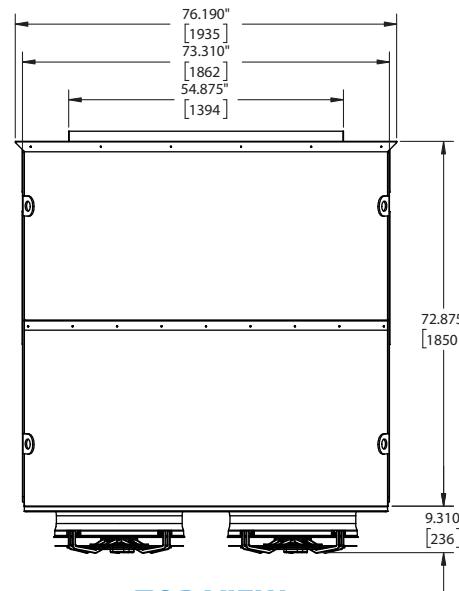
### Filter Size

ECUDA300	INCHES	MILLIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Interior Access Return Air Filter	20 x 30 x 2	508 x 762 x 51	92545	4	8
Fresh Air Filter	15 x 26 x 1	381 x 660 x 25	92982	2	8

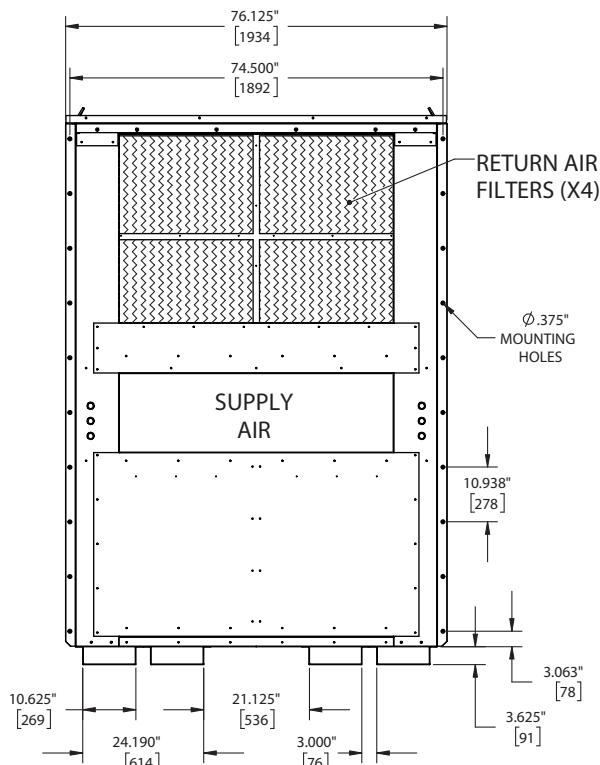
## Dimensional Data - Cabinet K: ECUDA300 - Reverse Air Flow



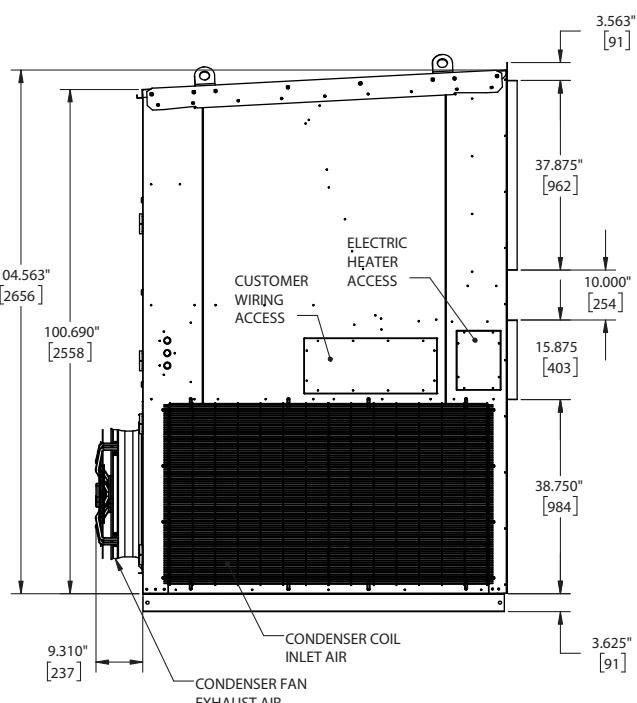
**FRONT VIEW**



**TOP VIEW**



**REAR VIEW**



**RIGHT VIEW**

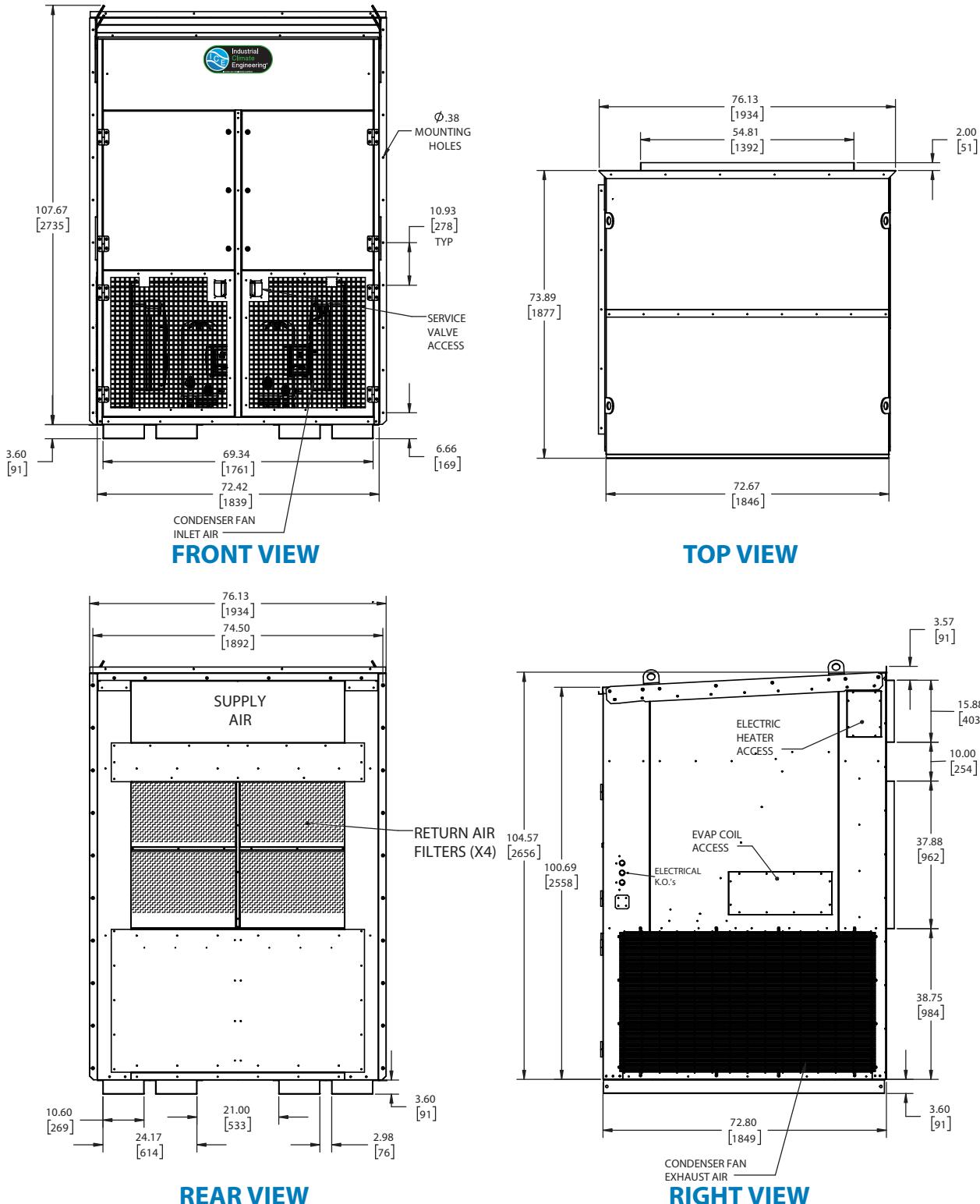
### Weight

	LBS/KGS
ECUDA300	2840/1288

### Filter Size

ECUDA300	INCHES	MMILLIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Interior Access Return Air Filter	20 x 30 x 2	508 x 762 x 51	92545	4	8
Mist Eliminator Filter	33 x 40 x 2	838 x 1,016 x 51	93269	2	

## Dimensional Data - Cabinet L: ECUDA360 Air Conditioner



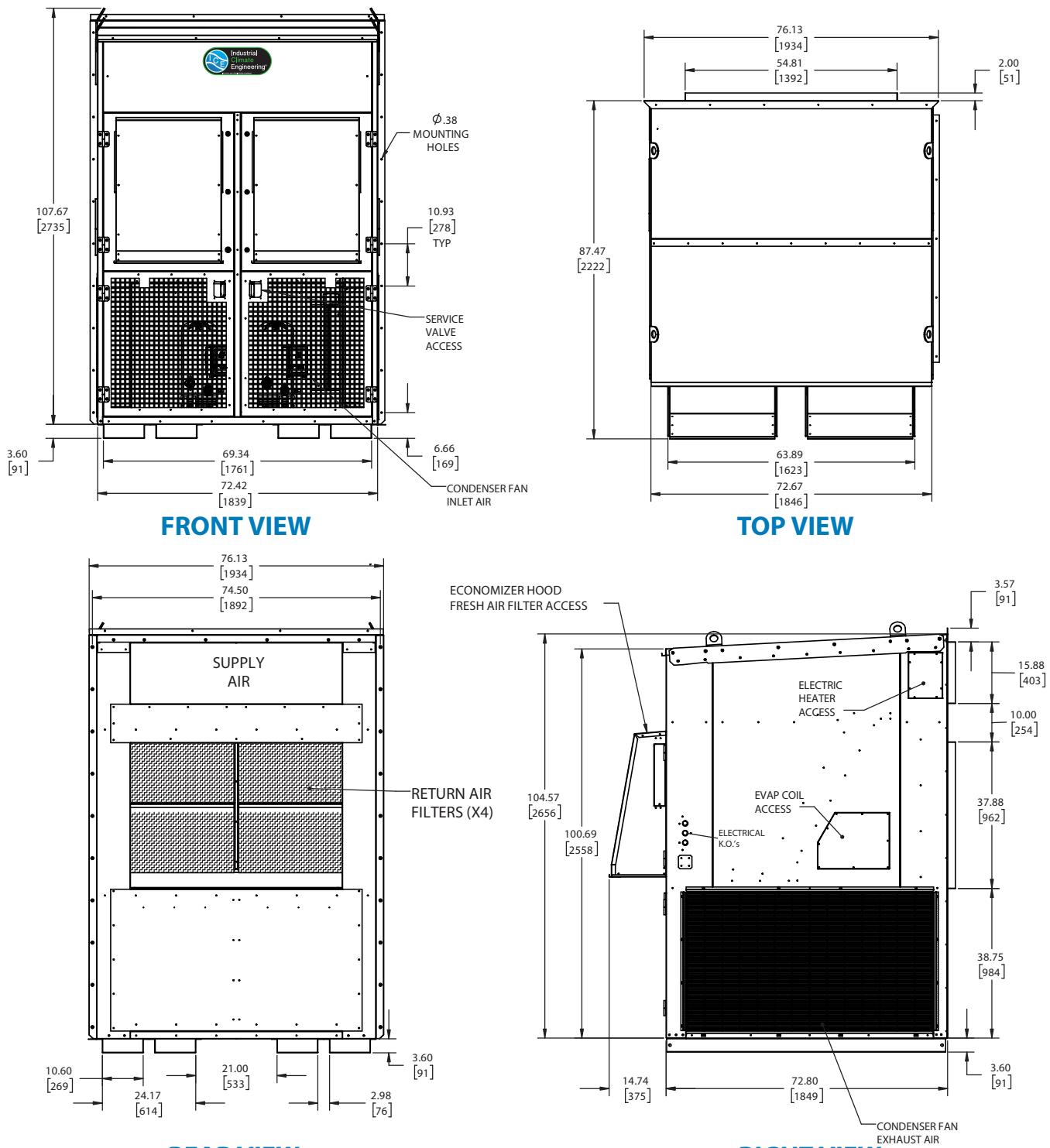
### Weight

	LBS/KGS
ECUDA360	3055/1386

### Filter Size

ECUDA360	INCHES	MMILLIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Interior Access Return Air Filter	20 x 30 x 2	508 x 762 x 51	92545	4	8

## Dimensional Data - Cabinet M: ECUDA360 - with Economizer



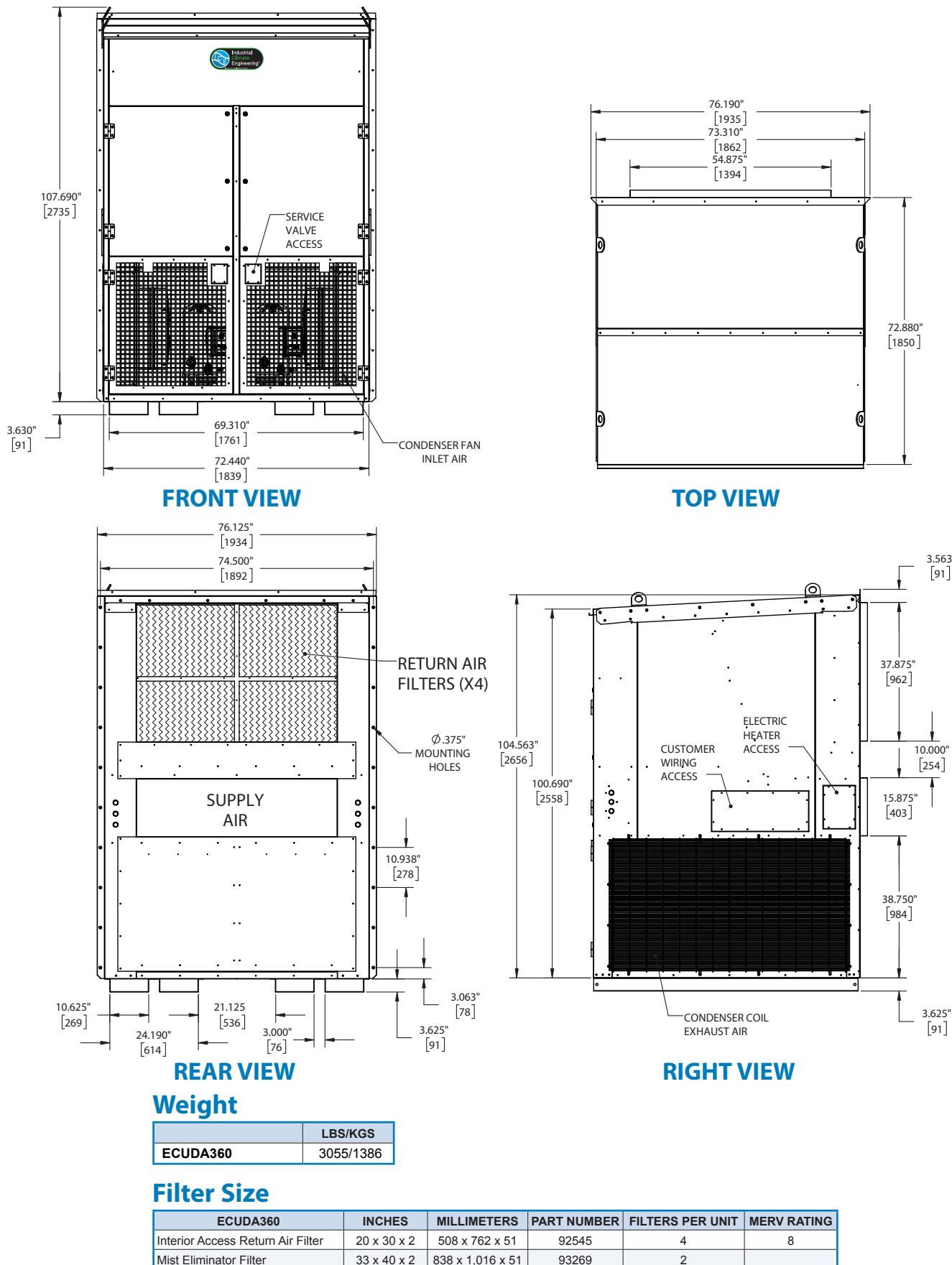
### Weight

	LBS/KGS
ECUDA360	3055/1386

### Filter Size

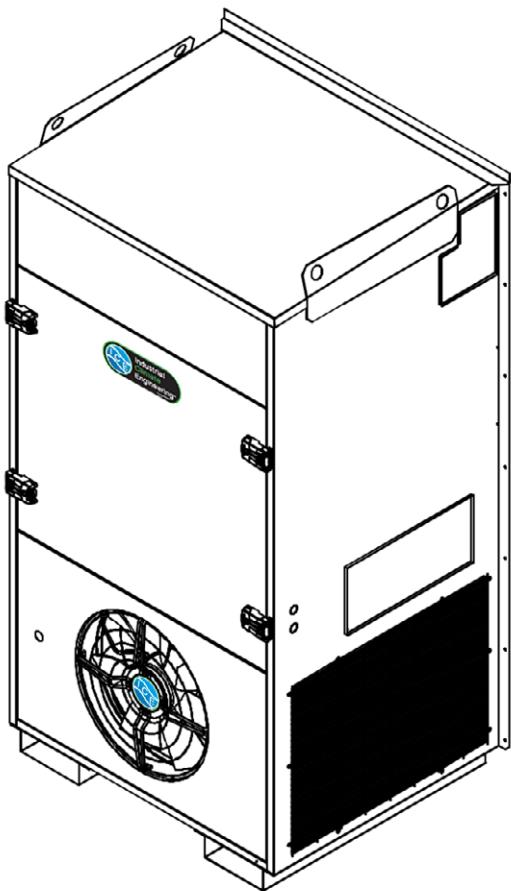
ECUDA360	INCHES	MILLIMETERS	PART NUMBER	FILTERS PER UNIT	MERV RATING
Interior Access Return Air Filter	20 x 30 x 2	508 x 762 x 51	92545	4	8
Fresh Air Filter	15 x 26 x 1	381 x 660 x 25	92982	2	8

## Dimensional Data - Cabinet N: ECUDA360 - Reverse Air Flow



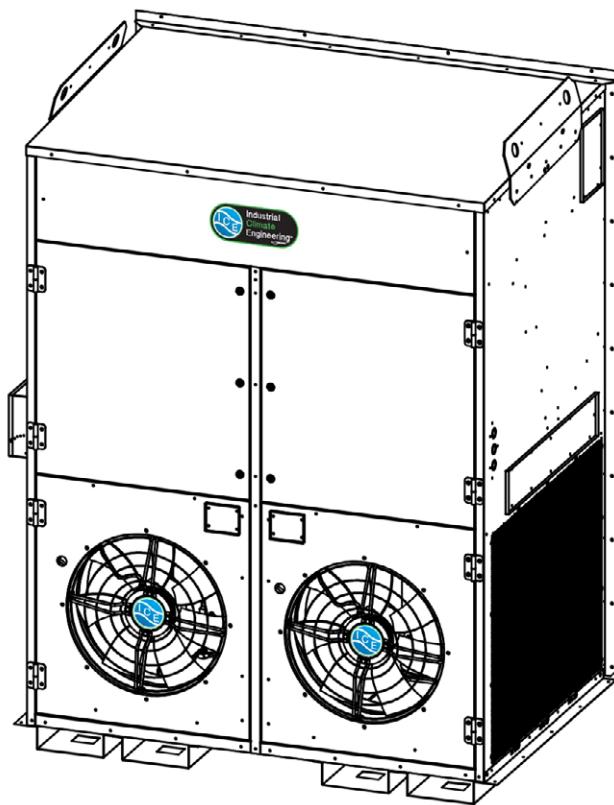
## **ECUA120 & 150 Air Conditioner Isometric View**

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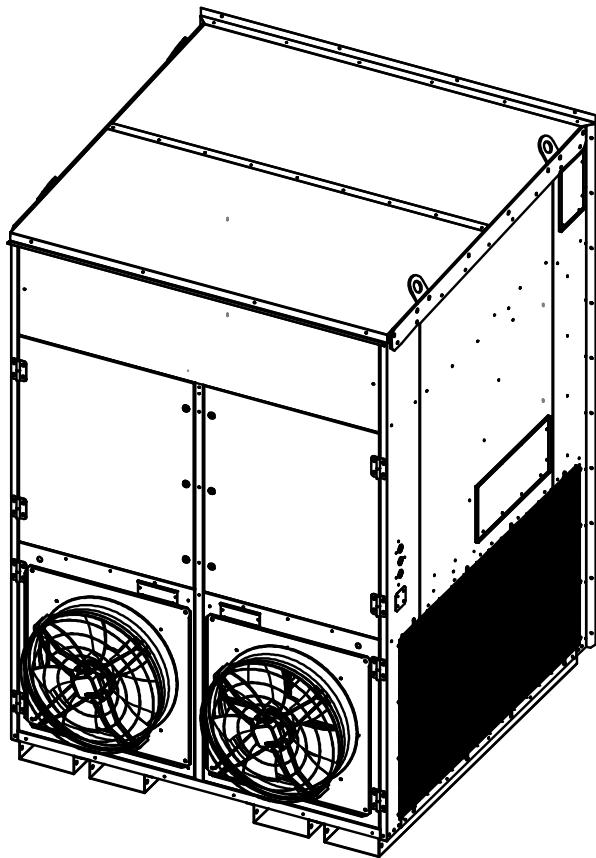
## **ECUDA180, 240 Air Conditioner Isometric View**

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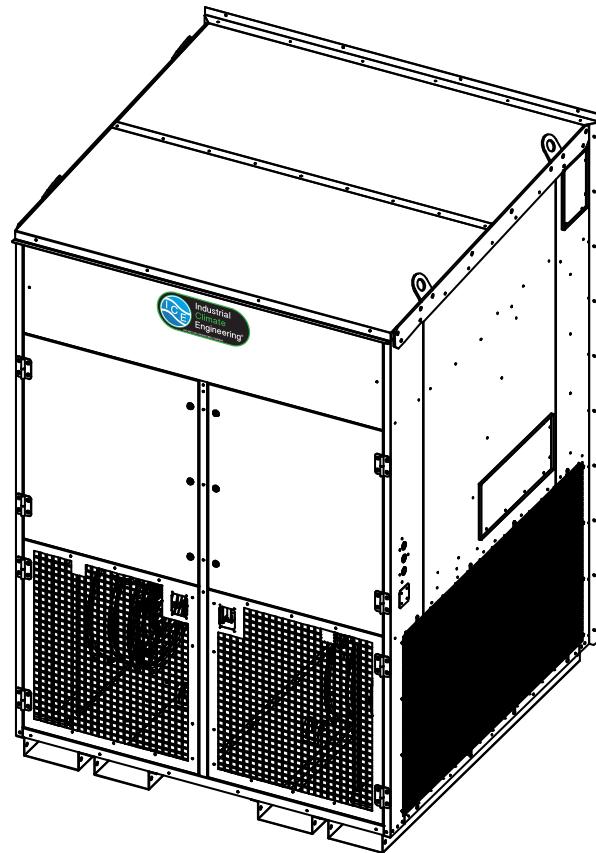
## **ECUDA300 Air Conditioner Isometric View**

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## **ECUDA360 Air Conditioner Isometric View**

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Please consult the Industrial Climate Engineering website at [www.acice.com](http://www.acice.com) for the latest product literature. Detailed dimensional data is available upon request. A complete warranty statement can be found in each product's Installation/Operation Manual, on our website. As part of the ICE continuous improvement program, specifications are subject to change without notice.



P.O. Box 5104 • Cordele, GA 31010-5104  
2002 Hoover St • Cordele, GA 31015  
(229) 273-9558  
Email: [ice@airxcel.com](mailto:ice@airxcel.com) • Internet: [www.acice.com](http://www.acice.com)

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